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NDUSTRAL PENSTOCKS LTD TIRST ANGLE PROJECTION 1220 1055 75 230 550 230 100 P 450 450 F108450x450 670 615 450 DO NOT SCALE 450 **4**50 ST.ST. 304 THRUST HOUSING WITH GUNMETAL THRUST YOKE. 0 0 0 • 0 ı 450 SQ. FIG 108 C.I WALL MOUNTING PENSTOCK CONFORMING TO BS7775 & SUITABLE FOR 6.0 METRES ON & 3.0 METRES OFF SEATING PRESSURE CAST IRON FRAME & DOOR WITH PHOSPHOR BRONZE SEALING FACES & EPDM FLUSH INVERT SEAL. DEEP TO SUIT LIEBIG B15/70 316 ST.ST. FIXING BOLTS. 8No.HOLES DRILL ø15x90mm GUN METAL DOOR NUT. STAINLESS STEEL GRADE 304 NON-RISING SPINDLE. IN DOUBT ASK 450 INVERT COPING 25 GROUT 97 À0 6.0M ON & 3.0M OF SEATING PRESSURE 1. TOLERANCES UNLESS STATED OTHERWISE:
LINEAR DIMENSIONS <1000mm=
LINEAR DIMENSIONS >1000mm=
ANGULAR DIMENSIONS=
CONCENTRICITY=
HOLE POSITION=
PERPENDICITY=
FLATNESS= 3. MACHINE SURFACES  $\bigcirc$  0.8 2. REMOVE ALL BURRS & SHARP EDGES Drawn by AS GENERAL NOTES: cales @ A3 proved by CAST IRON WALL MOUNTING PENSTOCK. GENERAL ARRANGEMENT 450 SQ. TEE KEY OPERATED. 450-NR-CAP DIRECT Date CAST IRON industrial PENSTOCKS Itd
Penstocks Valves Fittings and installation for fluid control
Unit 182 Washington Industrial Estate, Washington Street
Netherland, Dudley, DV2 9PH
Tel: 01384 458411 Fax: 01384 248850 1:10 Date MAR'06 Checked by Amendments Description UNLESS NOTED OTHERWISE. ±0.25mm ±1.00mm ±0.5° 0.10mm 0.25mm 0.10mm 0.10mm Computer File No

Ву